

Stafford

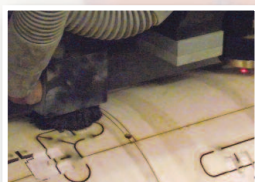
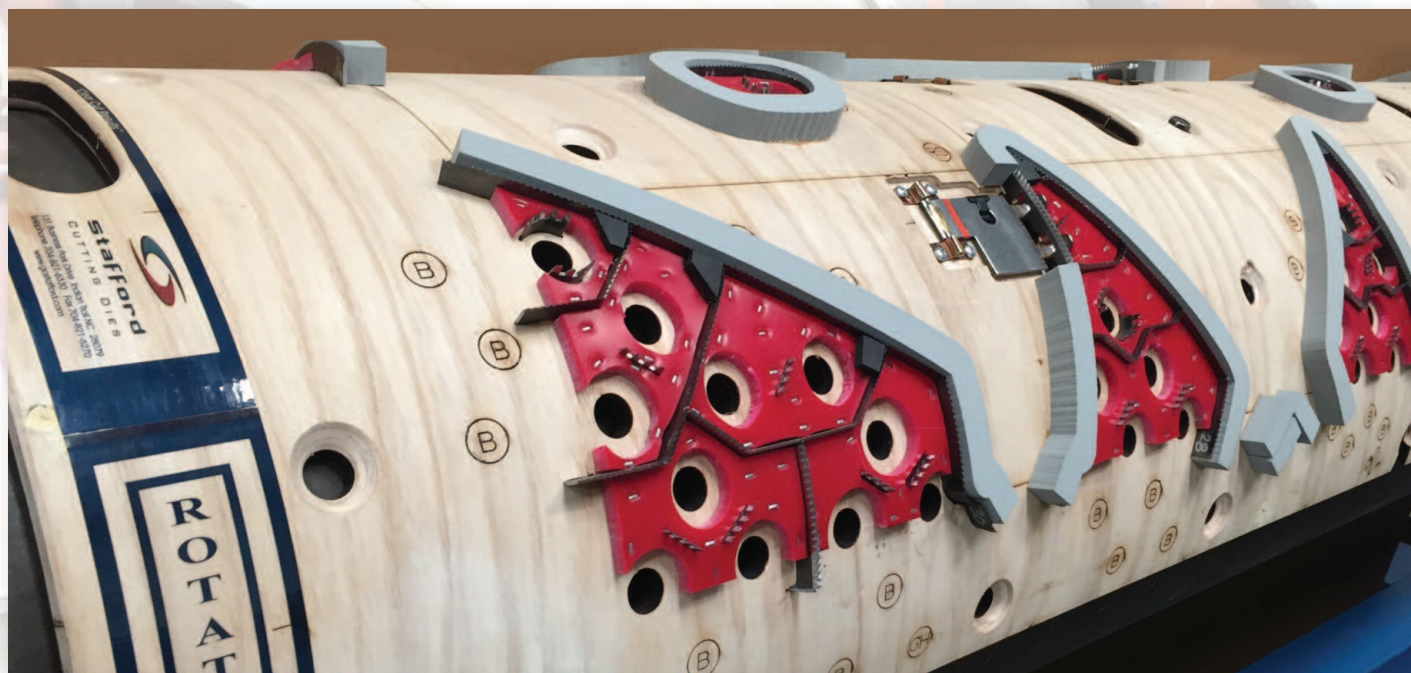
CUTTING DIES

“CLEAR CUT RESULTS”

Mechanical Stripping Rotary Dies

MHI - Evol 84, 100, 115

ISOWA - Falcon, IBIS



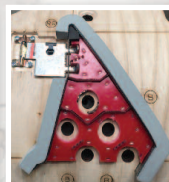
CNC Controlled Manufacturing Processes



Full Heavy Duty Scrap Support



Fast Efficient Setup



5	Ⓟ	GREY PIN 1/2"
4	Ⓛ	BLUE PIN 3/4"
4	Ⓢ	RED 5/16 NO HEAD W/SPRING
1	ⓐ	GREY 5/16 NO HEAD

Mechanical stripping takes advantage of the bottom diecutter by holding the scrap to the die as the product is released. Through the use of mechanical lifters actuated by an internal eccentric cylinder, the scrap is completely ejected from the cutting die allowing you to maintain diecutting at a higher speed that conventional dies are unable to achieve.

Our dies will provide fast setups with the use of color coded pin IDs and clearly marked matching ID on the Die called out by a legend. By waterjet cutting the lifters, temper change via conventional grind-

ing methods is eliminated, thus creating longer life and consistent repeatability. The harder urethane used in the scrap area provides full scrap support and knife protection. With the use of all CNC controlled manufacturing process, replacement parts can be ordered and installed without the die having to leave your facility.

Contact Us

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